

TG75 Tap Collets

- For synchronous, rigid tapping operations using TG collet chuck
- Collet bore is exact tool diameter with square drive for accuracy and rigidity



Tap Inch	Shank Dia. (in.)	Size of Square (in.)	Code No.	Price \$
0-6	0.141	0.110	334884	49.09
8	0.168	0.131	334885	49.09
10	0.194	0.152	334886	49.09
12	0.220	0.165	334887	49.09
1/4	0.255	0.191	334888	49.09
5/16	0.318	0.238	334889	49.09
3/8	0.381	0.286	334890	49.09
7/16	0.323	0.242	334891	49.09
1/2	0.367	0.275	334892	49.09
9/16	0.429	0.322	334893	49.09
5/8	0.480	0.360	334894	49.09
11/16	0.542	0.406	334895	49.09
3/4	0.590	0.442	334896	49.09
NPT				
1/16, 1/8 NPT-ss*	0.3125	0.234	334897	49.09
1/8 NPT-LS*	0.4375	0.328	334898	49.09
1/4 NPT	0.5625	0.421	334899	49.09

*ss = small shank
*LS = large shank

Standard TG75 Collet Sets

- 1/64" collapse per collet
- 0.0005" in TIR precision per DIN 6341
- 80 ft/lbs maximum tightening torque



No. of Pieces	Range (in.)	Increment (in.)	Code No.	Price \$
43	3/32-3/4	1/64	334900	1,238.04
41	1/8-3/4	1/64	334901	1,180.68
33	1/4-3/4	1/64	334902	950.37
25	3/8-3/4	1/64	334903	720.06
22	3/32-3/4	1/32	334904	631.87
13	3/8-3/4	1/32	334905	375.01
11	1/8-3/4	1/16	334906	316.79

• See page G38 for Dimensional Data

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Images are representational only and may not reflect actual product.

TG100 Standard & Sealed Collets

- 1/64" collapse per collet
- 0.0005" in TIR precision per DIN 6341
- 90 ft/lbs maximum tightening torque

Sealed Collets

- Sealed for coolant-through applications
- Pressure resistance tested between 650 - 750 psi
- Sealed with rubber



REGULAR

SEALED



Size (in.)	Regular Code No.	Price \$	Sealed Code No.	Price \$
3/64	334418	29.11	-	-
5/64	334423	29.11	-	-
3/32	334425N	29.11	-	-
7/64	334426	29.11	-	-
1/8	334427N	29.11	-	-
9/64	334428	29.11	-	-
5/32	334429N	29.11	334907	59.23
11/64	334430	29.11	334908	59.23
3/16	334431N	29.11	334909	59.23
13/64	334432	29.11	334910	59.23
7/32	334433N	29.11	334911	59.23
15/64	334434	29.11	334912	59.23
1/4	334435N	29.11	334913	59.23
17/64	334436	29.11	334914	59.23
9/32	334437N	29.11	334915	59.23
19/64	334438	29.11	334916	59.23
5/16	334439N	29.11	334917	59.23
21/64	334440	29.11	334918	59.23
11/32	334441N	29.11	334919	59.23
23/64	334442	29.11	334920	59.23
3/8	334443N	29.11	334921	59.23
25/64	334444	29.11	334922	59.23
13/32	334445N	29.11	334923	59.23
27/64	334446	29.11	334924	59.23
7/16	334447N	29.11	334925	59.23
29/64	334448	29.11	334926	59.23
15/32	334449N	29.11	334927	59.23
31/64	334450	29.11	334928	59.23
1/2	334451N	29.11	334929	59.23
33/64	334452	29.11	334930	59.23
17/32	334453N	29.11	334931	59.23
35/64	334454	29.11	334932	59.23
9/16	334455N	29.11	334933	59.23
37/64	334456	29.11	334934	59.23
19/32	334457N	29.11	334935	59.23
39/64	334458	29.11	334936	59.23
5/8	334459N	29.11	334937	59.23
41/64	334460	29.11	334938	59.23
21/32	334461N	29.11	334939	59.23
43/64	334462	29.11	334940	59.23
11/16	334463N	29.11	334941	59.23
45/64	334464	29.11	334942	59.23
23/32	334465N	29.11	334943	59.23
47/64	334466	29.11	334944	59.23
3/4	334467N	29.11	334945	59.23
49/64	334468	29.11	334946	59.23
25/32	334469N	29.11	334947	59.23
51/64	334470	29.11	334948	59.23
13/16	334471N	29.11	334949	59.23
53/64	334472	29.11	334950	59.23
27/32	334473N	29.11	334951	59.23
55/64	334474	29.11	334952	59.23
7/8	334475N	29.11	334953	59.23
57/64	334476	29.11	334954	59.23
29/32	334477N	29.11	334955	59.23
59/64	334478	29.11	334956	59.23
15/16	334479N	29.11	334957	59.23
61/64	334480	29.11	334958	59.23
31/32	334481N	29.11	334959	59.23
63/64	334482	29.11	334960	59.23
1	334483N	29.11	334961	59.23