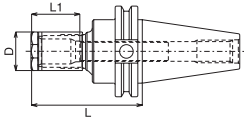


CAT50 DA Collet Chucks

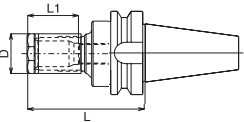
- DIN coolant through the flange
- All ground body
- TIR 0.0010"
- AT2 Taper Accuracy
- RFID chip hole



Taper	Collet Series	Collet Range	L	L1	D	Nut Tightening Torque (ft. lbs.)	Code No.	Price \$
CT50	DA180	3/64-3/4	4.00	1.50	1.44	40	531278	231.19
CT50	DA180	3/64-3/4	6.00	1.50	1.44	40	531280	231.19

BT30 DA Collet Chucks

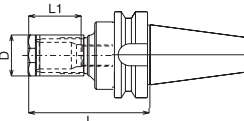
- All ground body
- TIR 0.0010"
- AT2 Taper Accuracy
- RFID chip hole



Taper	Collet Series	Collet Range	L	L1	D	Nut Tightening Torque (ft. lbs.)	Code No.	Price \$
BT30	DA100	3/64-9/16	3.00	1.15	1.06	35	532108	161.27
BT30	DA180	3/64-3/4	3.00	1.51	1.44	40	532110	161.27
BT30	DA200	3/64-3/8	3.00	1.03	0.86	30	532112	161.27
BT30	DA300	3/64-1/4	3.00	1.04	0.55	25	532125	163.04

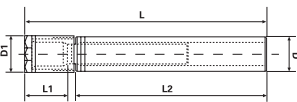
BT40 DA Collet Chucks

- DIN coolant through the flange
- All ground body
- TIR 0.0010"
- AT2 Taper Accuracy
- RFID chip hole



Taper	Collet Series	Collet Range	L	L1	D	Nut Tightening Torque (ft. lbs.)	Code No.	Price \$
BT40	DA100	3/64-9/16	6.00	1.15	1.06	35	532118	200.64
BT40	DA180	3/64-3/4	4.00	1.51	1.44	40	532120	186.49
BT40	DA180	3/64-3/4	6.00	1.51	1.44	40	532122	200.64
BT40	DA200	3/64-3/8	3.00	1.03	0.86	30	532124	186.49

DA Collet Chuck Extensions



Collet Series	Collet Range	Shank Dia. (D)	O.A.L. L	L1	L2	D1	Code No.	Price \$
DA100	3/64-9/16	1	5.00	1.66	3.00	1.06	534220	162.98
DA100	3/64-9/16	1	7.50	1.66	5.50	1.06	534222	179.00
DA180	3/64-3/4	1-1/4	5.00	1.83	3.00	1.44	534224	160.58
DA180	3/64-3/4	1-1/4	7.50	1.83	5.50	1.44	534226	179.00
DA200	3/64-3/8	3/4	4.50	1.34	3.00	0.86	534228	164.46
DA200	3/64-3/8	3/4	7.00	1.34	5.50	0.86	534230	179.00
DA300	3/64-1/4	1/2	6.80	1.30	5.50	0.51	534232	126.53

Backup Screws For DA Collet Chucks



Description	Code No.	Price \$
DA180 Replacement Backup Screws	534288	18.32

DA100 Collets

- Collapse - 1/32"
- 0.001" TIR collet accuracy
- Made from 4140 alloy steel for improved strength, hardness, wear resistance, and corrosion resistance
- For most drilling, reaming and tapping applications



Fractional Inch	Decimal (in.)	Code No.	Price \$
3/64	0.047	331323	15.41
1/16	0.062	331325	15.41
5/64	0.078	331327	15.41
3/32	0.094	331329	15.41
7/64	0.109	331333	15.41
1/8	0.125	331335	15.41
9/64	0.141	331337	15.41
5/32	0.156	331339	15.41
11/64	0.172	331341	15.41
3/16	0.188	331343	15.41
13/64	0.203	331345	15.41
7/32	0.219	331347	15.41
15/64	0.234	331349	15.41
1/4	0.250	331351	15.41
17/64	0.266	331353	15.41
9/32	0.281	331355	15.41
19/64	0.297	331357	15.41
5/16	0.312	331359	15.41
21/64	0.328	331503	15.41
11/32	0.344	331505	15.41
23/64	0.359	331507	15.41
3/8	0.375	331322	15.41
25/64	0.391	331509	15.41
13/32	0.406	331324	15.41
27/64	0.422	331511	15.41
7/16	0.438	331326	15.41
29/64	0.453	331513	15.41
15/32	0.469	331328	15.41
31/64	0.484	331515	15.41
1/2	0.500	331330	15.41
33/64	0.516	331517	15.41
17/32	0.531	331332	15.41
35/64	0.547	331519	15.41
9/16	0.562	331521	15.41

DA100 Collet Sets



Collet	Pieces	Range	Code No.	Price \$
DA100	8pc	1/8-9/16 x 16ths	331356	123.29
DA100	11pc	1/4-9/16 x 32nds	331358	169.52
DA100	15pc	1/8-9/16 x 32nds	331362	231.17
DA100	17pc	1/16-9/16 x 32nds	331384	262.00
DA100	21pc	1/4-9/16 x 64ths	331385	323.64
DA100	29pc	1/8-9/16 x 64ths	331386	446.93
DA100	33pc	1/16-9/16 x 64ths	331387	508.58