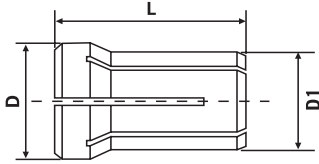


## DA Collet Dimensional Data



Collet	D	D1	L	Collet Range
100DA	0.769	0.635	1.441	3/64-9/16
180DA	1.035	0.873	1.637	3/64-3/4
200DA	0.539	0.453	1.193	3/64-3/8
300DA	0.375	0.300	1.000	3/64-1/4

## Type 25 & Type 32 Collet Chuck Sets



### Set includes:

1 chuck, 1 wrench, 1 each collet and fitted case

### Type 25

- 1/8", 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 7/8", 1"

### Type 32

- 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1", 1-1/8", 1-1/4"



Chuck	Code No.	Price \$
<b>COLLET SETS CONSIST OF 10 COLLETS 1/8" - 1" (TYPE 25)</b>		
ISA-30	334600	492.35
ISA-40	334605	492.35
ISA-50	334608	606.36
M.T.3	334610	492.35
M.T.4	334615	492.35
R-8	334620	492.35
<b>COLLET SETS CONSIST OF 15 COLLETS 1/4" - 1-1/4" (TYPE 32)</b>		
ISA-40	334625	1,194.58
ISA-50	334630	1,238.15
M.T.5	334635	1,236.25

## Component Parts For 1" Type 25 Sets



Description	Type 25	Code No.	Price \$
Wrench	1 (Type 25)	334650	12.10
Nuts	1 (Type 25)	334645	76.72
Fitted Case	1 (Type 25)	334640	23.07
Chuck ISA-30	1 (Type 25)	334655	227.58
Chuck ISA-40	1 (Type 25)	334660	227.58
Chuck ISA-50	1 (Type 25)	334663	312.92
Chuck MT 3	1 (Type 25)	334665	227.58
Chuck MT 4	1 (Type 25)	334670	227.58
Chuck R-8	1 (Type 25)	334675	227.58

## Component Parts For 1-1/4" Type 32 Sets

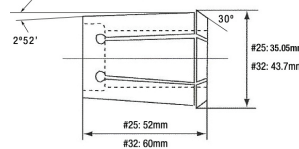


Description	Type 25	Code No.	Price \$
Wrench	1-1/4 (Type 32)	334690	32.93
Nuts	1-1/4 (Type 32)	334685	103.37
Fitted Case	1-1/4 (Type 32)	334680	23.07
Chuck ISA-40	1-1/4 (Type 32)	334695	312.92
Chuck ISA-50	1-1/4 (Type 32)	334700	369.82
Chuck MT 5	1-1/4 (Type 32)	334705	355.60

## Type 25 & Type 32 Collets



- Type 25 have a collapsability of 0.2mm
- Type 32 have a collapsability of 0.3mm



Metric	Size (in.)	Type 25 Code No.	Price \$	Type 32 Code No.	Price \$
3 mm		336504	27.88	-	-
4 mm		336506	27.88	-	-
5 mm		336508	27.88	336549	56.77
6 mm		336510	27.88	336550	56.77
7 mm		336512	27.88	336552	56.77
8 mm		336514	27.88	336554	56.77
9 mm		336516	27.88	336556	56.77
10 mm		336518	27.88	336560	56.77
11 mm		336520	27.88	336562	56.77
12 mm		336522	27.88	336564	56.77
13 mm		336524	27.88	336566	56.77
14 mm		336526	27.88	336568	56.77
15 mm		336528	27.88	336570	56.77
16 mm		336530	27.88	336572	56.77
17 mm		336532	27.88	336574	56.77
18 mm		336534	27.88	336576	56.77
19 mm		336536	27.88	336578	56.77
20 mm		336538	27.88	336580	56.77
21 mm		336540	27.88	336582	56.77
22 mm		336542	27.88	336584	56.77
23 mm		336544	27.88	336586	56.77
24 mm		336546	27.88	336588	56.77
25 mm		336548	27.88	336590	56.77
26 mm		-	-	336592	56.77
28 mm		-	-	336596	56.77
29 mm		-	-	336597	56.77
30 mm		-	-	336598	56.77
32 mm		-	-	336600	56.77
Inch					
1/8		336400	27.88	-	-
3/16		336402	27.88	-	-
1/4		336404	27.88	336430	56.77
5/16		336406	27.88	336432	56.77
3/8		336408	27.88	336434	56.77
7/16		336409	27.88	336436	56.77
1/2		336410	27.88	336438	56.77
9/16		336411	27.88	336440	56.77
5/8		336412	27.88	336442	56.77
11/16		-	-	336444	56.77
3/4		336414	27.88	336446	56.77
13/16		-	-	336448	56.77
7/8		336416	27.88	336450	56.77
15/16		-	-	336452	56.77
1		336418	27.88	336454	56.77
1-1/8		-	-	336456	56.77
1-1/4		-	-	336458	56.77

## Collet Rack



- Holds 5C, C32, or Type 25 collets
- 220x110x6mm
- Plastic



\* Collets not included

Model	Code No.	Price \$
VMS-5	325305	30.11