BT30 Shrink Fit Holders With Coolant Ports

- Holders are balanceable
 with a balancing machine
- Balanced G2.5 at 30,000rpm
- 4 Coolant ports in the nose
- For maximum gripping power with exceptional concentricity
- TIR of \leq 0.0001" / 0.003mm with tool shrunk in holder
- AT2 Taper Accuracy



- Tool is gripped 360° along the entire length of bore resulting in an evenly distributed clamping force
- Material: H13 Tool Steel
- The hot hardness (hot strength) of H13 resists thermal fatigue cracking which occurs as a result of cyclic heating and cooling cycles
- RFID chip hole

BT40 Shrink Fit Holders With Coolant Ports

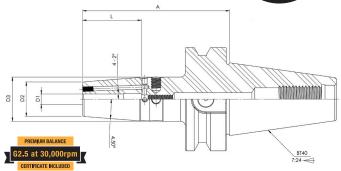
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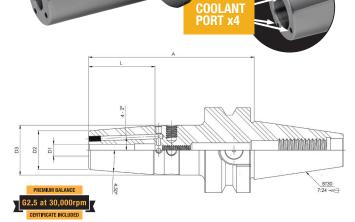
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Taper	Hole Dia. (D1)	Gage Length (A)	D2	D3	L	Code No.	Price \$
Inch							
BT40	3/16"	3.54"	0.39"		0.47"	542466	258.02
BT40	1/4"	3.54"	0.83"	1.06"	1.42"	542468	206.15
BT40	1/4"	6.30"	0.83"	1.06"	1.42"	542470	287.95
BT40	3/8"	3.54"	0.94"	1.26"	1.65"	542476	206.15
BT40	1/2"	3.54"	1.06"	1.34"	1.65"	542480	206.15
BT40	1/2"	6.30"	1.06"	1.34"	1.65"	542482	287.95
BT40	3/4"	3.54"	1.30"	1.65"	2.05"	542488	206.15
BT40	3/4"	6.30"	1.30"	1.65"	2.05"	542490	287.95
BT40	1"	3.94"	1.73"	2.09"	2.28"	542492	206.15
BT40	1-1/4"	3.94"	1.73"	2.09"	2.28"	542496	213.47
Metric							
BT40	6mm	90mm	21mm	27mm	36mm	542432	206.15
BT40	8mm	90mm	21mm	27mm	36mm	542436	206.15



Taper	Hole Dia. (D1)	Gage Length (A)	D2	D3	L	Code No.	Price \$
Inch							
BT30	1/8"	3.15"	0.39"		0.35"	542414	276.45
BT30	3/16"	3.15"	0.39"		0.47"	542416	276.45
BT30	1/4"	3.15"	0.83"	1.06"	1.42"	542418	202.35
BT30	3/8"	3.15"	0.94"	1.26"	1.65"	542422	202.35
BT30	1/2"	3.15"	0.94"	1.26"	1.65"	542424	202.35
Metric							
BT30	4mm	80mm	10mm		12mm	542402	276.45

Coolant Port Screws



Description	Code No.	Price \$
4pcs per Package	541801	3.94

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