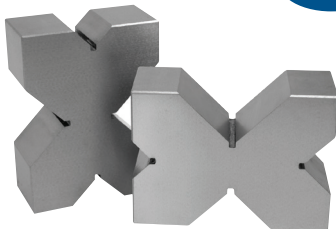
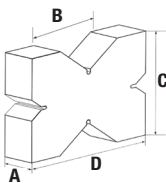


## 4 Way Vee Blocks — Cast Iron



- Made from close grained cast iron, these Vee Blocks are precisely ground and machined square and parallel
- Each Block incorporates four different sized vee's thereby supporting a wide range of sizes
- Manufactured and supplied in matched and numbered pairs, these are very useful for marking and checking of cylindrical parts
- The larger sizes incorporate a cavity on either side for convenience in handling during usage

| Thickness (A) (mm) | Block Width (D) (mm) | Height (C) (mm) | Vee Cap. (B) (mm) | Model No.        | Code No. | Price \$      |
|--------------------|----------------------|-----------------|-------------------|------------------|----------|---------------|
| 35                 | 95                   | 70              | 20 x 30 x 40 x 50 | VB/QD/95-70-35   | 231116   | <b>122.33</b> |
| 30                 | 100                  | 100             | 20 x 30 x 40 x 50 | VB/QD/100-100-30 | 231118   | <b>132.15</b> |
| 35                 | 120                  | 120             | 30 x 40 x 50 x 60 | VB/QD/120-120-35 | 231120   | <b>179.94</b> |

## Magnetic V-Blocks

Used to hold cylindrical workpieces for grinding. Will hold both itself and the work on any flat ferrous surface, including a permanent magnet chuck (without energizing the chuck.)

There are two vee's:

- The smaller for workpieces up to 0.750" diameter and the larger for workpieces up to 2.500" diameter
- Sold Individually



| Description         | Code No. | Price \$      |
|---------------------|----------|---------------|
| Magnetic Vee Blocks | 225710   | <b>126.21</b> |

## Magnetic V-Blocks

All Vee's and faces can be energized or de-energized simultaneously by turning the rotary action gun metal control knob. Gun metal construction of the knob ensures no interference with the magnetic field.



| Block Length (in.) | Block Width (in.) | Block Height (in.) | Type   | Model No. | Code No. | Price \$      |
|--------------------|-------------------|--------------------|--------|-----------|----------|---------------|
| 4                  | 3                 | 3-3/4              | Single | MVB/4S    | 231084   | <b>390.69</b> |
| 4                  | 3                 | 3-3/4              | Pair   | MVB/4P    | 231086   | <b>781.22</b> |
| 3-3/16             | 2-3/8             | 3-3/4              | Single | MVB/5S    | 231088   | <b>301.93</b> |
| 3-3/16             | 2-3/8             | 3-3/4              | Pair   | MVB/5P    | 231090   | <b>603.84</b> |

## Tool Maker's V-Block & Clamp Sets — Precision



This range of Vee blocks is made from finely selected tool steel fully hardened to 55-60 HRC. Manufactured and numbered in matched pairs, each pair has two 90° Vees of different capacities which are identical to the Vees of its matching block. The Vee's are ground central, parallel and square with the ends and sides.



| Block Length (in.) | Block Width (in.) | Block Height (in.) | Type    | Model No.  | Code No. | Price \$      |
|--------------------|-------------------|--------------------|---------|------------|----------|---------------|
| 1-19/32            | 1-1/4             | 1-1/4              | Regular | VB/SP/T-30 | 231072   | <b>87.47</b>  |
| 2                  | 1-1/2             | 1-1/2              | Regular | VB/SP/T-35 | 231074   | <b>104.67</b> |
| 2-3/4              | 1-3/4             | 1-5/8              | Regular | VB/SP/T-70 | 231076   | <b>148.37</b> |

## Precision V-Block Sets

Our ultra precision V-block set offers a quick, accurate and positive means of holding work pieces for layout, machining, grinding or inspection. One reversible swing-away clamp is provided with each V-block. The versatile clamp, plus the unique offset hole pattern in the top of the V-block, offers a large variety of clamping to almost any work surface.



- All V-blocks are parallel, square and centered within 0.0002"

| 90° V-Block Dimensions |       |        | Dia. To Be Inspected or Scribed |        |          |               |
|------------------------|-------|--------|---------------------------------|--------|----------|---------------|
| Length                 | Width | Height | Min.                            | Max.   | Code No. | Price \$      |
| 2-3/8                  | 2-3/8 | 2      | 13/64                           | 1-3/16 | 230135   | <b>123.28</b> |

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|--------------------|-------------------|--------------------|---------|------------|----------|---------------|
| 1-19/32            | 1-1/4             | 1-1/4              | Regular | VB/SP/T-30 | 231072   | <b>87.47</b>  |
| 2                  | 1-1/2             | 1-1/2              | Regular | VB/SP/T-35 | 231074   | <b>104.67</b> |
| 2-3/4              | 1-3/4             | 1-5/8              | Regular | VB/SP/T-70 | 231076   | <b>148.37</b> |