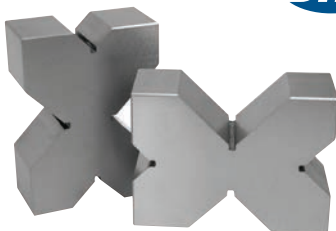
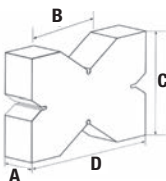


## 4 Way Vee Blocks — Cast Iron



- Made from close grained cast iron, these Vee Blocks are precisely ground and machined square and parallel
- Each Block incorporates four different sized vee's thereby supporting a wide range of sizes
- Manufactured and supplied in matched and numbered pairs, these are very useful for marking and checking of cylindrical parts
- The larger sizes incorporate a cavity on either side for convenience in handling during usage

Thickness (A) (mm)	Block Width (D) (mm)	Height (C) (mm)	Vee Cap. (B) (mm)	Model No.	Code No.	Price \$
35	95	70	20 x 30 x 40 x 50	VB/QD/95-70-35	231116	117.78
30	100	100	20 x 30 x 40 x 50	VB/QD/100-100-30	231118	127.24
35	120	120	30 x 40 x 50 x 60	VB/QD/120-120-35	231120	173.25

## Magnetic V-Blocks

Used to hold cylindrical workpieces for grinding. Will hold both itself and the work on any flat ferrous surface, including a permanent magnet chuck (without energizing the chuck.)

There are two vee's:

- The smaller for workpieces up to 0.750" diameter and the larger for workpieces up to 2.500" diameter
- Sold Individually



Description	Code No.	Price \$
Magnetic Vee Blocks	225710	121.23

## Magnetic V-Blocks

All Vee's and faces can be energized or de-energized simultaneously by turning the rotary action gun metal control knob. Gun metal construction of the knob ensures no interference with the magnetic field.



Block Length (in.)	Block Width (in.)	Block Height (in.)	Type	Model No.	Code No.	Price \$
4	3	3-3/4	Single	MVB/4S	231084	376.17
4	3	3-3/4	Pair	MVB/4P	231086	752.19
3-3/16	2-3/8	3-3/4	Single	MVB/5S	231088	290.71
3-3/16	2-3/8	3-3/4	Pair	MVB/5P	231090	581.40

## Tool Maker's V-Block & Clamp Sets — Precision



This range of Vee blocks is made from finely selected tool steel fully hardened to 55-60 HRC. Manufactured and numbered in matched pairs, each pair has two 90° Vees of different capacities which are identical to the Vees of its matching block. The Vee's are ground central, parallel and square with the ends and sides.



Block Length (in.)	Block Width (in.)	Block Height (in.)	Type	Model No.	Code No.	Price \$
1-19/32	1-1/4	1-1/4	Regular	VB/SP/T-30	231072	84.22
2	1-1/2	1-1/2	Regular	VB/SP/T-35	231074	100.78
2-3/4	1-3/4	1-5/8	Regular	VB/SP/T-70	231076	142.86

## Precision V-Block Sets



Our ultra precision V-block set offers a quick, accurate and positive means of holding work pieces for layout, machining, grinding or inspection. One reversible swing-away clamp is provided with each V-block. The versatile clamp, plus the unique offset hole pattern in the top of the V-block, offers a large variety of clamping to almost any work surface.

- All V-blocks are parallel, square and centered within 0.0002"



90° V-Block Dimensions			Dia. To Be Inspected or Scribed			
Length	Width	Height	Min.	Max.	Code No.	Price \$
2-3/8	2-3/8	2	13/64	1-3/16	230135	118.40

## Tool Maker's V-Block & Clamp Sets — Precision



This range of Vee blocks is made from finely selected tool steel fully hardened to 55-60 HRC. Manufactured and numbered in matched pairs, each pair has two 90° Vees of different capacities which are identical to the Vees of its matching block. The Vee's are ground central, parallel and square with the ends and sides.



Block Length (in.)	Block Width (in.)	Block Height (in.)	Type	Model No.	Code No.	Price \$
1-19/32	1-1/4	1-1/4	Regular	VB/SP/T-30	231072	84.22
2	1-1/2	1-1/2	Regular	VB/SP/T-35	231074	100.78
2-3/4	1-3/4	1-5/8	Regular	VB/SP/T-70	231076	142.86