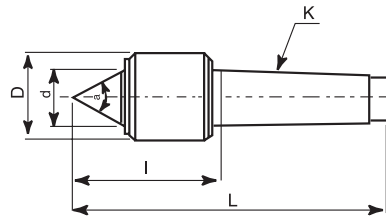


Skoda Extra Heavy Duty Live Centres — CSN 243325



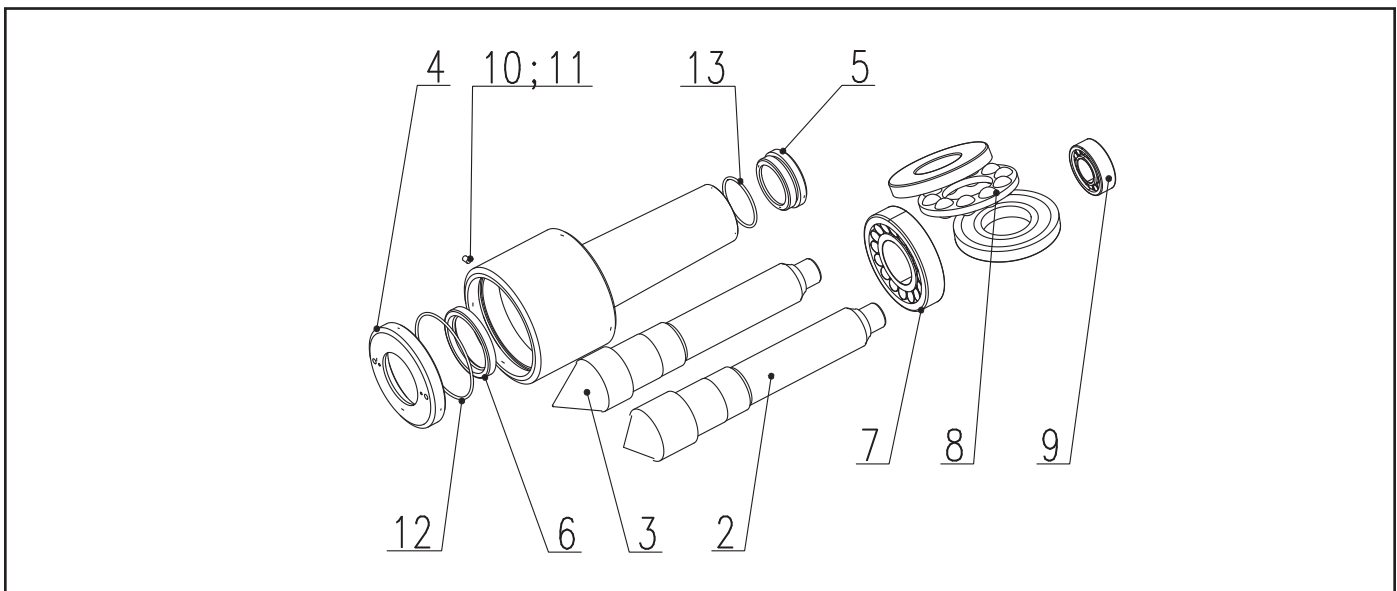
For clamping of heavy workpieces at lathes.

- The rigid structure and seating of the turning part is characterized by long service life
- The model EXTRA is commonly used for work at grinding machines
- Centres with the apex angle of 60° for reduction of deformations of the machine (tailstock, bed, headstock) from axial clamping forces
- The live centres are provided with shanks according to DIN 228 and ISO 296 (without clamping thread)



Morse Taper	D (in.)	d (in.)	a	l (in.)	L (in.)	Maximum RPM	Load (lb)	Weight (lb)	Code No.	Price \$
4	3.14	1.58	60°	4.10	7.85	3,200	3300	5	310920	1,462.55
5	3.54	1.65	60°	5.60	9.48	2,700	5500	9	310925	1,804.23
6	4.92	2.16	60°	6.42	13.38	1,900	11000	27	310930	3,411.20
7	5.70	2.56	60°	7.80	15.25	1,600	17600	45	310935	5,931.70

SPARE PARTS FOR EXTRA HEAVY DUTY LIVE CENTRES



Spare Parts For Extra Heavy Duty Live Centres



Parts No.	Description	Code No.	Price \$
MT 4-02	90° Point	310802	520.62
4-03	60° Point	310803	535.88
4-04	Ring	310804	212.65
4-05	End Plug	310805	7.50
4-06	Sealing	310806	10.74
4-07	Roller Bearing	310807	153.78
4-08	Thrust Bearing	310808	216.78
4-09	Radial Bearing	310809	245.75
4-10	Lock Screw	310810	1.94
4-11	Packing Piece	310811	70.11
4-12	Packing Ring	310812	2.72
4-13	Packing Ring	310813	2.19
MT 5-02	90° Point	310816	647.89
5-03	60° Point	310817	620.99
5-04	Ring	310818	283.52
5-05	End Plug	310819	19.39
5-06	Sealing	310820	15.26
5-07	Roller Bearing	310821	229.72
5-08	Thrust Bearing	310822	257.52
5-09	Radial Bearing	310823	258.43
5-10	Lock Screw	310824	1.94
5-11	Packing Piece	310825	150.82
5-12	Packing Ring	310826	3.49
5-13	Packing Ring	310827	2.19

Spare Parts For Extra Heavy Duty Live Centres



Parts No.	Description	Code No.	Price \$
MT 6-02	90° Point	310830	1,515.92
6-03	60° Point	310831	1,571.80
6-04	Ring	310832	176.56
6-05	End Plug	310833	148.23
6-06	Sealing	310834	19.39
6-07	Roller Bearing	310835	334.36
6-08	Thrust Bearing	310836	535.49
6-09	Radial Bearing	310837	400.71
6-10	Lock Screw	310838	3.11
6-11	Packing Piece	310839	308.23
6-12	Packing Ring	310840	7.25
6-13	Packing Ring	310841	1.94

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