



Turret Type Quick Change Tool Post

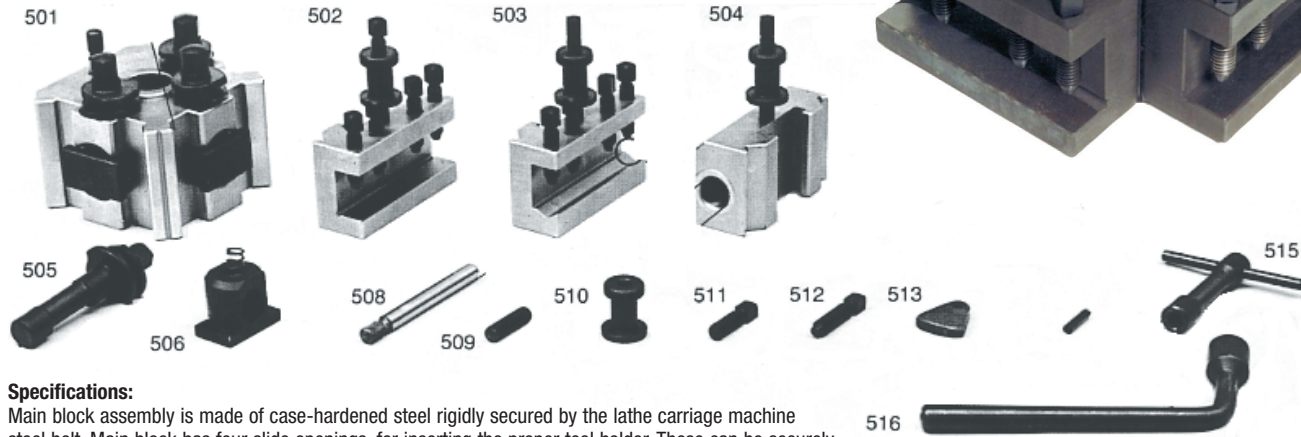
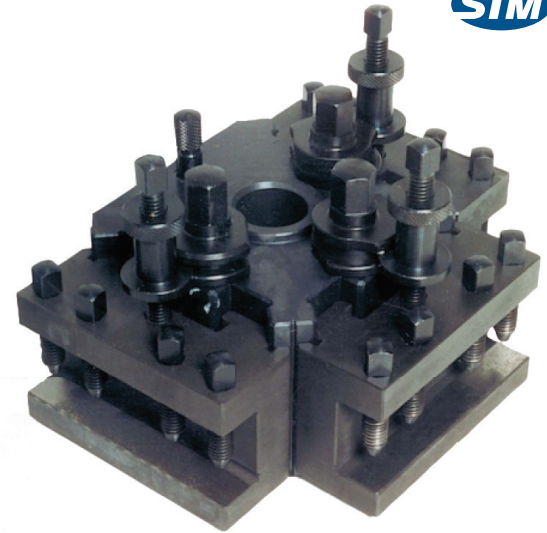
Production of a lathe machine, even of high capacity, is conditioned to the speed and time required for changing tools. Fast tool changing and simplicity increase machine production. Our turrets are designed and constructed to achieve these essential requirements.

Our Turrets offer these advantages:

- 1 - No chatter or vibrations
- 2 - Save long set-up work for centering tool to centre of rotation axle
- 3 - No tool breakages, caused by poor or irregular setting of the tool on the shims

Price of Set Includes:

- 3 Tool-holders of flat section
- 1 Tool-holder with V-seat for round tools
- 2 Standard spanners



Specifications:

Main block assembly is made of case-hardened steel rigidly secured by the lathe carriage machine steel bolt. Main block has four side openings, for inserting the proper tool holder. These can be securely fastened by a simple and safe eccentric device, which also adjusts individual tool holder height. Tool shank is held securely by four hardened screws.

Quick Change Tool Posts & Holders



Size	Dimensions For Lathes with Swing (in.)	Max Height of Turret Body (in.)	Max. Square and Rect. Tools (in.)	Diameter Round Tool (in.)	Taper Shank	Max Adjust. Tool Holder (in.)	Sets Code No.	Price \$
M	7 - 10	2-3/4 x 2-3/4 x 1-3/4	5/8	1/2	1	1/2	385105	740.32
A	10 - 14	3-7/8 x 3-7/8 x 2-3/8	3/4	5/8	2	9/16	385110	850.91
B	14 - 18	4-5 x 5 x 3-3/8	1-1/8	13/16	3	15/16	385115	1,094.06
C	18 - 24	5-5/8 x 5-5/8 x 3-3/4	1-1/4	15/16	4	1	385120	1,398.25
D	over	6-7/8 x 6-7/8 x 4-3/4	1-1/2	1-1/4	4	1-1/2	385125	3,533.11

Fig.	Size Description	M Code No.	Price \$	A Code No.	Price \$	B Code No.	Price \$	C Code No.	Price \$	D Code No.	Price \$
STANDARD HOLDERS											
502	Flat tool holder	385205	72.84	385210	86.71	385215	113.78	385220	146.81	385225	530.25
503	V tool holder	-	-	385310	92.79	385315	120.56	385320	154.52	-	-

Fig.	Size Description	M Code No.	Price \$	A Code No.	Price \$	B Code No.	Price \$	C Code No.	Price \$	D Code No.	Price \$
501	Master blocks	-	-	-	-	386103	696.14	386104	881.79	386105	1,633.25
505	Eccentric clamp pivot	386111	44.08	386112	53.69	386113	72.89	386114	77.34	-	-
506	Clamping block	-	-	386122	43.02	386123	54.86	386124	63.40	-	-
508	Dowel pin	-	-	-	-	-	-	386144	35.40	386145	61.81
509	Tool holder height adjusting screw	-	-	386152	1.90	386153	3.76	386154	3.76	386155	6.83
510	Bobbin for height adjusting screw	386161	12.77	386162	14.83	386163	17.60	386164	21.50	386165	37.69
511	Set screw for tool holder height adjust.	-	-	386172	1.90	386173	3.08	386174	3.08	386175	4.37
512	Set screw/tool holder	386181	2.25	386182	2.25	386183	3.40	386184	3.40	386185	5.18
513	Drift for drill holder	-	-	386192	21.50	386193	26.49	386194	26.49	386195	47.00
515	T-key for set screws	-	-	386212	29.66	386213	34.78	386214	43.55	386215	75.89
516	Hex. wrench for tool	-	-	386222	27.80	386223	29.66	386224	48.68	386225	85.05