## Accessories

#### 5C Spin Index

#### Accepts 5C Collets to 1-1/8" Capacity

- A multi-purpose accessory
- Vernier setting to 1 degree
- 2-1/16" spindle travel for flute grinding
- Index plate has precise
  (10°) 36 hole circle



Model No.	Code No.	Price \$	
C1-310	326110	116.75	
Specifications	Max. Variati	Max. Variation Inches	
True running of dividing spindle flange surface	0.000	0.0004"	
True running of cylindrical centre bore per 1"	0.001	0.0012"	
Parallelism of spindle centre line to base	0.0008"		

### Horizontal/Vertical 5C Collet Index

The Spindle has a taper seat in the body frame. Rapid opening and closing of the collet on a production basis is done with the lever collet closer having a leverage ratio of 100 to 1. A ratchet device on the front of the spindle permits rapid rotation of the spindle nose. The index plate has a screw in each of the 24 index holes so that holes not required for a particular job can be masked. Threaded spindle 2-1/4" - 8TPI.



Model No.	Code No.	Price \$	
C1-108	326108	623.07	
Specifications	Max. Variati	Max. Variation Inches	
True running of axis for dividing spindle	0.000	0.0004"	
True running of cylindrical centre bore per 1"	0.001	0.0012"	
Parallelism of spindle centre line to base	0.000	0.0008"	
Squareness of base angle face	0.000	0.0008"	
Parallelism of centre slot to dividing spindle	0.000	0.0008"	
Lateral offset of centre slot to dividing spindle	0.000	0.0008"	

#### V-TDB Radius & Angle Dresser

- Positive setting of the diamond to absolute centre with the special gauge included with the dresser
- One push-pull type knob for radius and angle control and for safer and faster operations
- 4 x 90° graduation in full 360° circle.
- 6 minute vernier readingNet weight: 10.5 kg
- Chrome plated

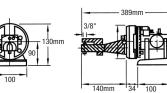


I+-90mm→I	146mm	
Model No.	Code No.	Price \$
V-TDB	326570	1,488.24
Specifications		
Convex dressing range	0.8R-40R	
Concave dressing range	0-40R	
Max. wheel dressing diameter	250mm	
Max. wheel extending diameter	375mm	

110mm

#### V-TDG Radius & Angle Dresser

- 6 minute vernier reading
- Dual purpose knob for drum and angle movement
- Stop for concave and convex radii
- Comes with setting gauge for diamond tool



Model No.	Code No.	Price \$	
V-TDG	326572	1,728.23	
Specifications			
Max. wheel diameter, standard	11"		
Concave radius with standard diamonds	0-2 1/4"	0-2 1/4"	
Concave radius with rat-tail diamonds	0-2 1/4"	0-2 1/4"	
Convex radius	0-4"	0-4"	
Tangent travel in either direction	1.950"	1.950"	
Centre line	3.4"	3.4"	

#### **Screw Jack Sets**

- Features:
- Material: S45C
- Max Capacity: 700kg
  - Suitable for irregular workpieces
  - Rapid setting and fixed



Model No.	Set Includes	Code No.	Price \$
VSJ-A	VSJ-70 70-85mm Adj. Capacity Screw Jack - 2pcs		
	VSJ-150 100-150mm Adj. Capacity Screw Jack - 2pcs	333400	292.00
	Pads included: 1A, 2A, 3A, 4A, 5A, 6A - 1 each		
VSJ-B	VSJ-150 100-150mm Adj. Capacity Screw Jack - 2pcs		
	VSJ-250 140-230mm Adj. Capacity Screw Jack - 2pcs	333410	483.35
	Pads included: 1A, 2A, 3A, 4A, 5A, 6A - 1 each		

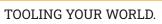
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Model No.	Code No.	Price \$	
1A	333415	44.49	-
2A	333420	37.21	VSJ-1A
3A	333425	32.09	
4A	333430	42.07	
5A	333435	32.09	- <b>-</b>
6A	333440	29.80	VSJ-4A



# 5C Collets

Made of tool steel, hardened and ground to maintain original accuracy.







1.950" 3.4"	
S.A.	S