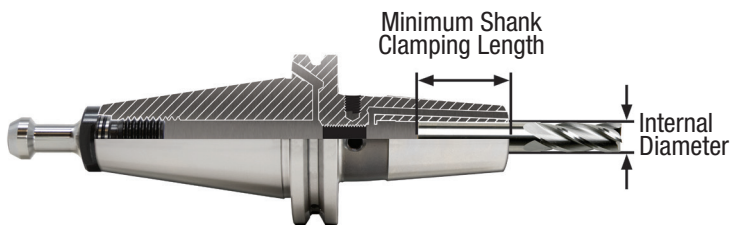




ShrinkSMART

Minimum Shank Clamping Depth



Inch	
Internal Diameter	Shank Clamping Length
1/8"	1/2"
-	-
3/16"	3/4"
1/4"	7/8"
5/16"	1-3/16"
3/8"	1-1/4"
1/2"	1-3/8"
-	-
5/8"	1-1/2"
3/4"	1-5/8"
7/8"	1-5/8"
1"	1-7/8"
1-1/4"	2"

Metric	
Internal Diameter	Shank Clamping Length
3	13
4	15
5	18
6	26
8	30
10	32
12	34
14	34
16	39
18	39
20	42
25	47
32	52



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Heating Mode Selection

Taper Type	Workpiece Type	Tool Fitting Size	Gage Length
HSK63A	SFD	16	120

Workpiece Type	DIN Type	Designation	Mode
	DIN 4.5°	SFD	1
	DIN 4.5°	SFD...-L1	1
MQL	DIN 4.5°	SFD...M SFD...M1 SFD...M2	1
	Short	Short	1
	DIN 4.5° Reinforce	SFR	2
	DIN 3° Slim	SFS	2
	Cylinder	Power Program	3
Custom Tool Holders	Special Program	Special Program	S

Immediately move the inductor up after each heating cycle.



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